

≤5xD

|           |
|-----------|
| 84804     |
| 338       |
| HSS-E     |
| ○         |
| FU 500 DZ |

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|-----------|
| 84802     |
| 338       |
| HSS-E     |
| T         |
| FU 500 DZ |

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|--------|
| 84801  |
| N.d.F. |
| HSS-E  |
| T      |
| FU 500 |



| v <sub>c</sub><br>m/min | Num. col.<br>avanzam. | v <sub>c</sub><br>m/min | Num. col.<br>avanzam. | v <sub>c</sub><br>m/min | Num. col.<br>avanzam. |
|-------------------------|-----------------------|-------------------------|-----------------------|-------------------------|-----------------------|
| 35                      | 6                     | 45                      | 6                     | 45                      | 6                     |
| 30                      | 5                     | 35                      | 5                     | 35                      | 5                     |
| 40                      | 6                     | 50                      | 6                     | 50                      | 6                     |
| 30                      | 6                     | 40                      | 6                     | 40                      | 5                     |
| 32                      | 6                     | 44                      | 6                     | 44                      | 6                     |
| 28                      | 6                     | 44                      | 6                     | 44                      | 6                     |
| 20                      | 5                     | 40                      | 5                     | 40                      | 5                     |
| 15                      | 4                     | 27                      | 4                     | 27                      | 4                     |
| 13                      | 3                     | 22                      | 3                     | 22                      | 3                     |
| 30                      | 6                     | 44                      | 6                     | 44                      | 6                     |
| 16                      | 4                     | 22                      | 4                     | 22                      | 4                     |
| 12                      | 3                     | 18                      | 3                     | 18                      | 3                     |
| 15                      | 4                     | 22                      | 4                     | 22                      | 4                     |
| 10                      | 3                     | 16                      | 3                     | 16                      | 3                     |
| 15                      | 4                     | 20                      | 4                     | 20                      | 4                     |
| 10                      | 3                     | 15                      | 3                     | 15                      | 3                     |
| 10                      | 3                     | 13                      | 3                     | 13                      | 3                     |
|                         |                       | 9                       | 2                     | 9                       | 2                     |
|                         |                       |                         |                       |                         |                       |
| 14                      | 4                     | 20                      | 4                     | 20                      | 4                     |
| 10                      | 4                     | 16                      | 4                     | 16                      | 4                     |
| 12                      | 4                     | 18                      | 4                     | 18                      | 4                     |
| 36                      | 6                     | 45                      | 6                     | 45                      | 6                     |
| 30                      | 6                     | 40                      | 6                     | 40                      | 6                     |
| 30                      | 6                     | 40                      | 6                     | 40                      | 6                     |
| 22                      | 6                     | 30                      | 6                     | 30                      | 6                     |
|                         |                       |                         |                       |                         |                       |
|                         |                       |                         |                       |                         |                       |
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|                         |                       |                         |                       |                         |                       |
|                         |                       |                         |                       |                         |                       |
|                         |                       |                         |                       |                         |                       |
| 50                      | 7                     | 70                      | 7                     | 70                      | 7                     |
| 50                      | 7                     | 70                      | 7                     | 70                      | 7                     |
| 65                      | 7                     | 85                      | 7                     | 85                      | 7                     |
| 60                      | 6                     | 70                      | 6                     | 70                      | 6                     |
| 60                      | 6                     | 80                      | 6                     | 80                      | 6                     |
| 70                      | 5                     | 80                      | 5                     | 88                      | 5                     |
| 45                      | 5                     | 77                      | 5                     | 77                      | 5                     |
| 30                      | 5                     | 44                      | 5                     | 44                      | 5                     |
| 36                      | 4                     | 50                      | 4                     | 50                      | 4                     |
| 30                      | 4                     | 40                      | 4                     | 40                      | 4                     |
| 30                      | 4                     | 32                      | 4                     | 32                      | 4                     |
| 25                      | 4                     | 28                      | 4                     | 28                      | 4                     |
| 20                      | 4                     | 25                      | 4                     | 25                      | 4                     |
| 15                      | 4                     | 27                      | 4                     | 27                      | 4                     |
|                         |                       |                         |                       |                         |                       |

**A** TiAlN

**a** AlTiN nano

**A** AlTiN

**C** TiCN

**F** FIRE

**T** TiN

**Y** TiAlSiN