

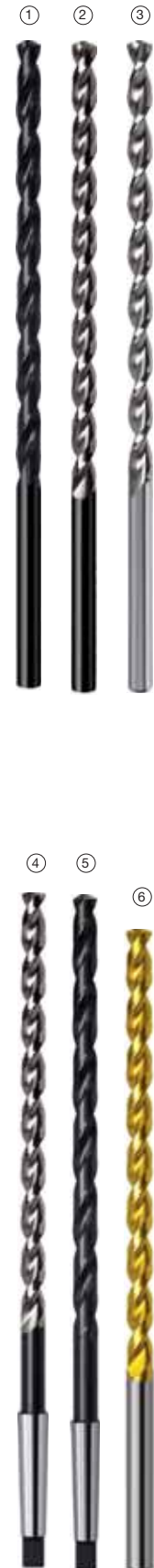
81410	82310	81450	81440	81740	82340	82466
81510	82410		81540	81750	82440	82467
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						82469
1869	1870	1869	1869	N.d.F.	1870	N.d.F.
HSS						
N	N	FW	FN	FN	FN	FN
(1)	(5)	(3)	(2)	(4)	(4)	(4)

84425
84426
1869
HSS
T
GT 100
⑥

81441
81541
1869
HSS-E

FN


82341
1870
HSS-E
FN
④



V_c m/min	Num. col. avanzam.					
22	5	5	5	5	5	5
18	4	4	4	4	4	4
20 22	5	5	5	5	5	5
20 18	4	4	4	4	4	4
25 22	4	4	4	4	4	4
25 18	4	4	4	4	4	4
12	3	3				
22	5	5	5	5	5	5
10	3	3				
8	3	3				
12	3	3	3	3	3	3
6	2	2	2	2	2	2
6	2	2				
22	5	5	5	5	5	5
18	5	5	5	5	5	5
20	5	5	5	5	5	5
14	5	5	5	5	5	5
55		6				
55		6				
45	6	6	6	6	6	6
36	5	5	5	5	5	5
55	5	5	5	5	5	5
22	4	4	4	4	4	4
45	4	4				
28	4	4	4	4	4	4
22	3	3	3	3	3	3
20	3	3	3	3	3	3
18	3	3	3	3	3	3
12	3	3	3	3	3	3
18	4	4	4	4	4	4

v_c m/min	Num. col avanzam
28	5
22	4
28	5
22	4
28	4
22	4
16	3
28	5
12	3
8	2
28	5
22	5
25	5
18	5
6	1
70	6
70	6
55	6
45	5
70	5
28	4
36	4
28	3
25	3
22	3
18	3
15	3
22	4

v_c m/min	Num. col avanzam
30	4
25	4
33	4
30	4
33	4
33	4
20	3
14	3
10	2
29	4
14	3
10	2
10	3
8	2
11	3
8	2
8	2
5	1
3	1
10	3
8	2
10	2
20	5
16	5
5	2
5	1
6	1
5	1
50	6
40	5
30	4
45	4
30	4
25	4
20	4
16	3
10	3
14	3
20	3

v_c m/min	Num. col. avanzam.
30	4
25	4
33	4
30	4
33	4
33	4
20	3
14	3
10	2
29	4
14	3
10	2
10	3
8	2
11	3
8	2
8	2
5	1
3	1
10	3
8	2
10	2
20	5
16	5
5	2
5	1
6	1
5	1
50	6
70	5
30	4
45	4
30	4
25	4
20	4
16	3
10	3
14	3
20	3

A TiAIN

a AlTiN nano

A AlTiN

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F FIRE

T TiN

Y TiAlSiN