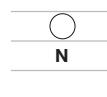
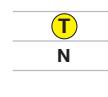


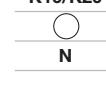
87011
87016
1899
HSS-E-PM



84810
1899
HSS-E-PM



89281
N. di fab.
int. in MD
K10/K20
N



86402
N. di fab.
int. in MD
K/P
A
N



≤4xD ≤7xD

86400
N. di fab.
int. in MD
K/P
A
N
N



≤5xD ≤8xD ≤15xD

86405
N. di fab.
int. in MD
K/P
A
N
N



assiale assiale assiale



v_c m/min	Num. col. avanzam.										
21	106	27	106	50	105	100	62	100	64	62	105
18	105	23	105	35	104	100	62	100	64	62	100
18	106	23	106	50	105	100	62	100	64	62	105
16	105	21	105	45	104	90	61	90	63	61	90
20	105	26	105	45	104	90	62	90	64	62	95
18	105	23	105	35	104	90	62	90	64	62	95
14	104	18	104	30	103	90	61	90	63	61	90
14	104	18	104	30	103	90	61	90	63	61	90
12	103	16	103	25	103	70	60	70	62	60	70
18	106	23	106	50	103	100	61	100	63	61	100
14	104	18	104	40	103	85	61	85	63	61	85
12	103	16	103	25	103	70	60	70	62	60	70
14	104	18	104	25	103	70	60	70	62	60	70
12	103	16	103	25	103	60	60	60	62	60	60
16	104	20	104	25	103	50	60	50	62	60	50
14	103	18	103	25	103	60	60	60	62	60	50
14	103	18	103	20	102	60	60	60	57	57	50
8	102	10	102	20	102	60	60	60	57	57	50
				15	104						
18	104	20	104	25	103			30	57	57	70
14	103	16	103	25	102			15	56	56	60
16	103	18	103	25	102			30	57	57	70
26	106	33	106	80	105	130	66	130	68	66	150
22	106	28	106	60	105	130	66	130	68	66	140
18	106	23	106	60	105	130	66	130	68	66	140
22	106	28	106	50	105	120	65	120	67	65	130
				15	103			10	56	56	25
				45	104			15	56	56	35
				25	104			15	56	56	35
				160	107			70	68	68	70
				150	106			70	68	68	70
26	107			100	106			135	59	59	135
18	106			60	106			135	59	59	135
75	106	80	106	150	105						
42	105	53	105	50	105						
				67	106						
22	105	28	105	44	104						
22	104	28	104	68	103						
18	104	23	104	49	103						
13	104	16	104	53	103						
		14	104	36	103						
16	104	20	104	50	103						
18	104	23	104	36	103						
				60	104						

TiAlN

AlTiN nano

AlTiN

TiCN

FIRE

TiN

TiAlSiN