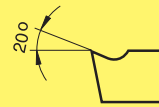


86602	86608	86609	86708	86709	86701	86702
10...25	10...25	10...102	10...35	10...35	10...35	10...35
HSS-E-PM	HSS-E-PM	HSS-E-PM	int. in MD	int. in MD	int. in MD	int. in MD
			H22	H22	H22	H22
			K20/K40	K20/K40	K20/K40	K20/K40
						

**Articolo nr. 86709/86701
senza fase**
per materiali fino a
ca. 600 N/mm²
di resistenza a trazione



**Articolo nr. 86708/86702
con fase**
per materiali da
ca. 600 N/mm²
di resistenza a trazione



						 		 	
v_c m/min	Num. col. avanzam.	v_c m/min	Num. col. avanzam.	v_c m/min	Num. col. avanzam.	v_c m/min	Num. col. avanzam.	v_c m/min	Num. col. avanzam.
40	4	48	4	48	4	60	5	70	5
35	4	42	4	42	4	55	4	65	4
50	5	60	5	60	5	100	4	115	4
40	5	50	5	50	5	95	4	105	4
40	4	45	4	45	4	80	4	90	4
35	4	40	4	40	4	80	4	90	4
30	4	35	4	35	4	75	3	85	3
25	3	28	3	28	3	70	4	80	4
22	2	25	2	25	2	60	3	70	3
35	3	40	3	40	3	85	4	95	4
25	3	28	3	28	3	70	4	80	4
22	2	25	2	25	2	55	3	65	3
22	3	25	3	25	3	60	3	65	3
15	2	18	2	18	2	50	2	55	2
26	3	28	3	28	3	40	3	45	3
22	2	25	2	25	2	35	2	40	2
12	2	18	2	18	2	40	2	45	2
10	2	13	2	13	2	35	2	40	2
						25	1	30	1
20	2	23	2	23	2	40	2	45	2
15	2	17	2	17	2				
15	2	20	2	20	2	25	2	30	2
35	4	40	4	40	4	100	5	120	5
35	4	40	4	40	4	90	4	105	4
35	4	40	4	40	4	80	4	90	4
28	4	33	4	33	4	65	3	75	3
						25	1	30	1
60	5	65	5	65	5	180	5	200	5
80	5	85	5	85	5	160	5	180	5
85	5	85	5	85	5	140	5	160	5
70	5	70	5	70	5	130	5	150	5
45	4	50	4	50	4	150	5	160	5
45	4	50	4	50	4	70	4	80	4
60	5	65	5	65	5	160	5	180	5
45	4	50	4	50	4	110	4	120	4
32	5	35	5	35	5	80	5	90	5
40	3	45	3	45	3	65	4	75	4
36	3	40	3	40	3	45	4	50	4
28	3	32	3	32	3	35	4	40	4
22	3	27	3	27	3	70	3	85	3
						70	3	85	3
						70	3	85	3
						70	3	85	3
						70	3	85	3













